Original BMW Parts and Accessories.
Installation Instructions.

M Performance Titanium/Carbon Tailpipe Trims Retrofit Kit.

BMW X5 M (F95)
BMW X6 M (F96)

Retrofit kit number

18 30 2 464 501	Set of titanium/carbon tailpipe trims

Installation time

The installation time is **approx. 1.0 hours**. This may vary depending on the condition of the vehicle and the equipment in it.

Important information

These installation instructions are primarily designed for use within the BMW dealership organisation and by authorised BMW service companies.

These installation instructions are intended for use by qualified specialist staff trained on BMW cars with the relevant expert knowledge.

All work must be completed using the latest BMW repair manuals, wiring diagrams, servicing manuals and work instructions, in a logical order, using the prescribed tools (special tools), and observing current health and safety regulations.

If you experience installation or functional problems, restrict troubleshooting to approx. 0.5 hours for mechanical work and 1.0 hours for electrical work.

To avoid unnecessary extra work and/or costs, send an inquiry to the technical parts support team.

Quote the following information:

– VIN,

– retrofit kit part number,

– a detailed description of the problem,

– any work already carried out.

Do not archive the printout of these installation instructions. The current version can be found in the EPC.

Pictograms

⚠ Denotes instructions that draw your attention to dangers.

▷ Denotes instructions that draw your attention to special features.

◂ Denotes the end of the instruction or other text.

Installation information

Some of the installation is shown only on the left-hand side of the car; proceed in the same way on the right-hand side of the car.

All illustrations show LHD (left-hand drive) cars; proceed in the same way on RHD (right-hand drive) cars.

Special tools required

None

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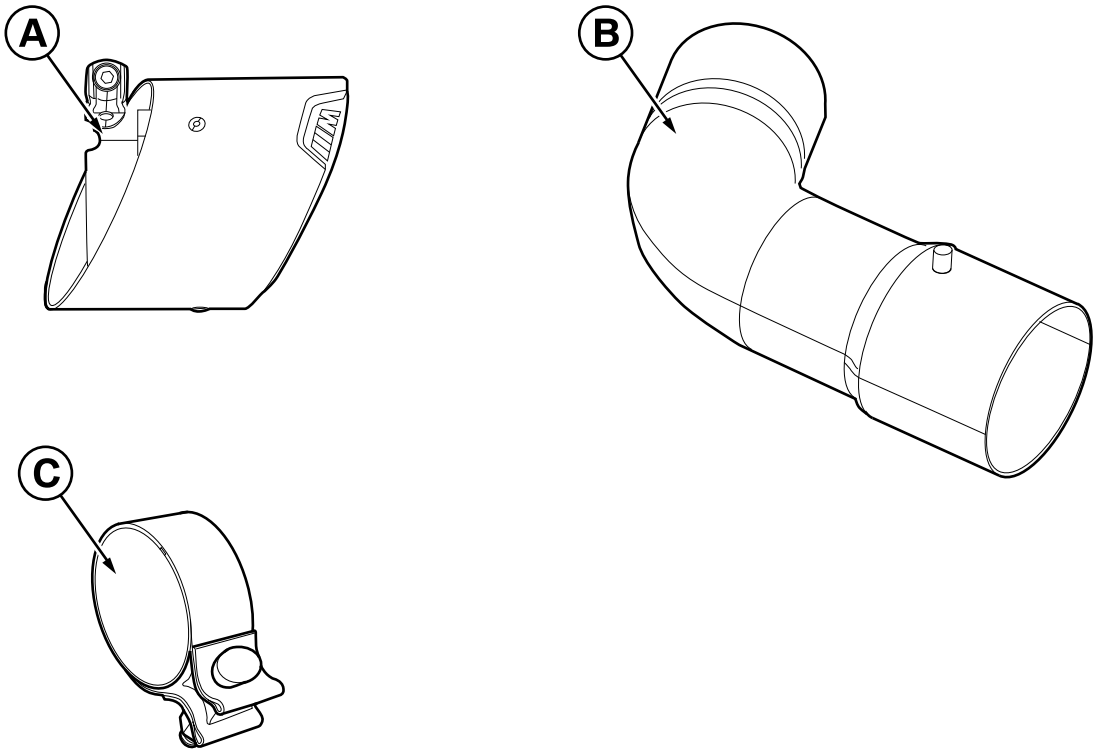
1. M Performance titanium/carbon tailpipe trims parts list



F95 0001 V

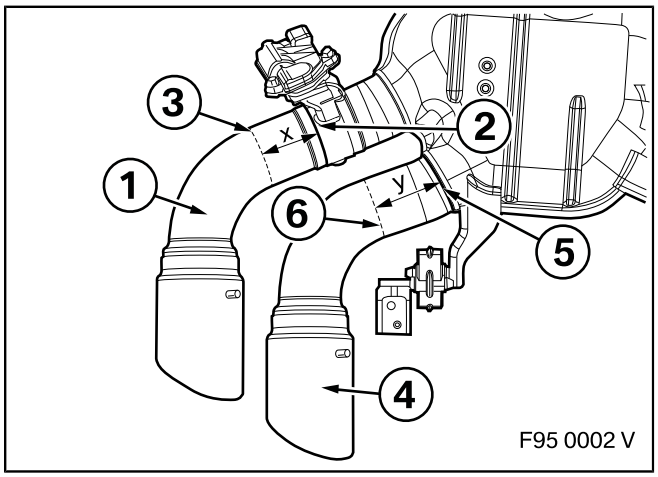
Legend

A Left/right tailpipe trim (4 x)
B Adapter pipe (4 x)
C Torca clamp (4 x)

2. Preparatory work

	ISTA/AIR No.
The following components must be removed first of all	
None	---

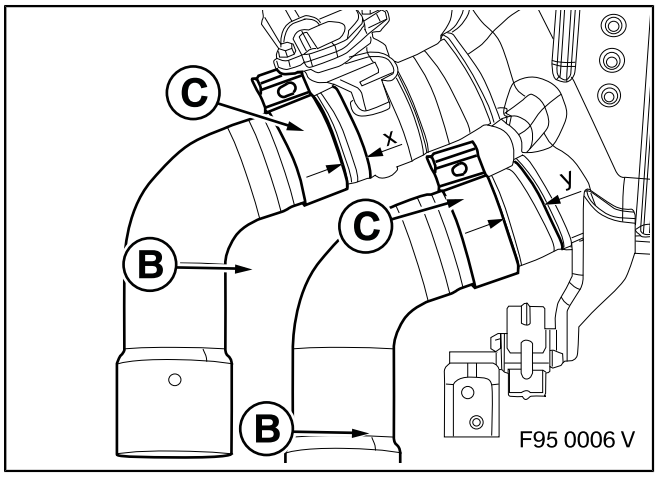
3. M Performance titanium/carbon tailpipe trims installation



On the outer tailpipe (1)
Starting from the edge (2), draw a parallel mark (3) on the tailpipe at a distance of **cutting dimension x = 63.0 mm**.

On the inner tailpipe (4)
Starting from the edge (5), draw a parallel mark (6) on the tailpipe at a distance of **cutting dimension y = 75.0 mm**.

Cut the two tailpipes (1) and (4) at the marks (3) and (6) using suitable equipment, deburr them and treat them with the usual preservatives.



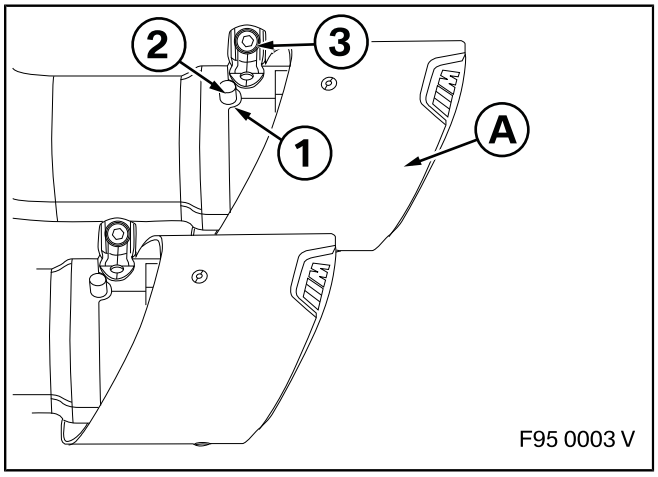
Push the Torca clamps **C** onto the adapter pipes **B**.

Install the adapter pipes **B**.

On the outer tailpipe
Push on the adapter pipe **B** so that approx. **x = 16 mm** can be measured from edge to edge.

On the inner tailpipe
Push on the adapter pipe **B** so that approx. **y = 28 mm** can be measured from edge to edge.

Tighten the Torca clamps **C** to a torque of **55 Nm**.



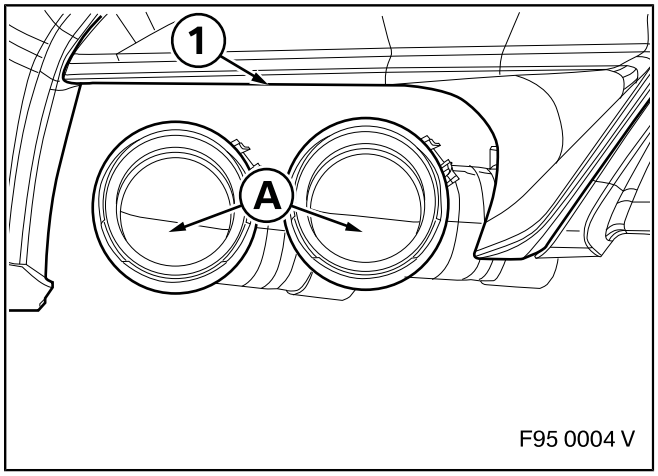
Position the notch (1) on the tailpipe trim **A** precisely on the pin (2).

Tighten the screws (3) with a torque of **5 Nm**.

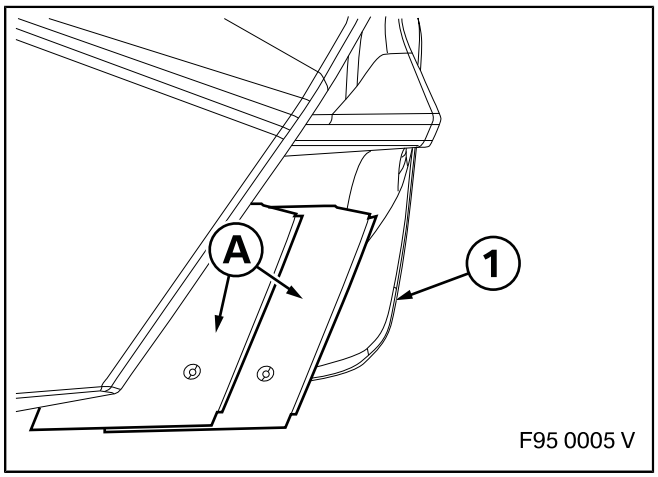
4. Concluding work and coding

The retrofit system does not require coding.

– Carry out a brief test (check for leaks and that the rear silencer is secure)



Check the position of the tailpipe trims **A** relative to the plastic trim (1) on the rear apron, recentring and realigning them if necessary. ◀



Ensure that the tailpipe trims **A** do not extend beyond the rear apron (1, danger of burns) during installation and while driving (thermal expansion of the exhaust system). ◀